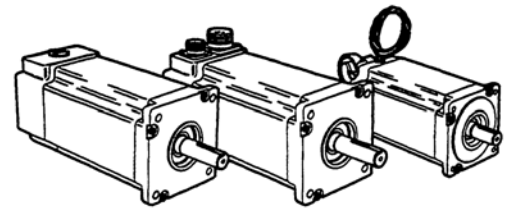


INSTALLATION BULLETIN

POWERPAC™ NEMA 34 & 42 Hybrid Step Motors and Synchronous Motors

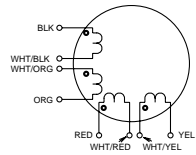
- Power Connections
- Phase Sequencing Tables
- Encoder Options
- Installation Guidelines



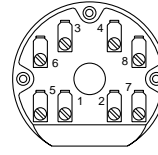
Power Connections: 8 flying leads or 8 Terminals (not available in systems construction - MS connector).

The 8-lead motor is the most versatile configuration. It may be connected by the user in choice of 8-lead, 4-lead (series or parallel) or 6-lead configuration.

CONNECTION	DRIVER CONNECTION	LEAD COLOR	TERMINAL #
4-LEAD BIPOLAR SERIES	A	BLACK (BLK)	1
	\bar{A}	ORANGE (ORG)	3
	B	RED	2
	\bar{B}	YELLOW (YEL)	4
	NONE	WHT/BLK & WHT/ORG	6 & 5
	NONE	WHT/RED & WHT/YEL	8 & 7
4-LEAD BIPOLAR PARALLEL	A	BLK & WHT/ORG	1 & 5
	\bar{A}	ORG & WHT/BLK	3 & 6
	B	RED & WHT/YEL	2 & 7
	\bar{B}	YEL & WHT/RED	4 & 8
6-LEAD UNIPOLAR	A	BLACK (BLK)	1
	B	ORANGE (ORG)	3
	C	RED	2
	D	YELLOW (YEL)	4
	+V	WHT/BLK & WHT/ORG	6 & 5
	+V	WHT/RED & WHT/YEL	8 & 7
GND		GREEN/YELLOW	



8-Lead Configuration



Terminal Board

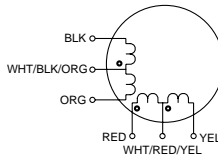
NOTE:

1. See phase sequencing tables.

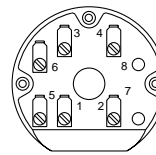
Power Connections: 6 flying leads or 6 Terminals (not available in systems construction - MS connector).

The 6-lead motor is normally used with unipolar drives. In some cases, the 6-lead motor can be used in a 4-lead series configuration for use with bipolar drives.

CONNECTION	DRIVER CONNECTION	LEAD COLOR	TERMINAL #
6-LEAD UNIPOLAR	A	BLACK (BLK)	1
	B	ORANGE (ORG)	3
	C	RED	2
	D	YELLOW (YEL)	4
	+V	WHT/BLK/ORG	5
	+V	WHT/RED/YEL	6
4-LEAD BIPOLAR SERIES	A	BLACK (BLK)	1
	\bar{A}	ORANGE (ORG)	3
	B	RED	2
	\bar{B}	YELLOW (YEL)	4
	NONE	WHT/BLK/ORG	5
	NONE	WHT/RED/YEL	6
GND		GREEN/YELLOW	



6-Lead Configuration



Terminal Board

NOTE:

1. Terminals 7 and 8 are not used.
2. See phase sequencing tables.

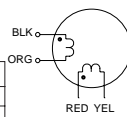
Power Connections: 4 flying leads, 4 terminals or MS connector.

The 4-lead motor is for use with bipolar drives.

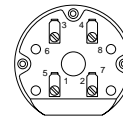
CONNECTION	DRIVER CONNECTION	LEAD COLOR	TERMINAL #	MS PIN OUT
4-LEAD BIPOLAR	A	BLACK	1	A
	\bar{A}	ORANGE	3	B
	B	RED	2	C
	\bar{B}	YELLOW	4	D
GND		GREEN/YELLOW		E

MOTOR POWER CONNECTOR
NEMA 34 & 42
MS3102R14S-5P

SUGGESTED MATING CONNECTOR	
NEMA 34 & 42	PAC SCI P.N.
MS3106F14S-5S	SZ00019



4-Lead Configuration



Terminal Board



MS Connector
NEMA 34 and 42

NOTE:

1. Terminals 5, 6, 7 and 8 are not used.
2. See phase sequencing tables.

Phase Sequencing Tables:

DRIVER CONNECTION		STEP	A	\bar{A}	B	\bar{B}
CCW ↓	↑ CW	1	+	-	0	0
		2	+	-	+	-
		3	0	0	+	-
		4	-	+	+	-
		5	-	+	0	0
		6	-	+	-	+
		7	0	0	-	+
		8	+	-	-	+

BIPOLAR HALF STEP
PHASE SEQUENCING

DRIVER CONNECTION		STEP	A	\bar{A}	B	\bar{B}
CCW ↓	↑ CW	1	+	-	-	+
		2	-	+	-	+
		3	-	+	+	-
		4	+	-	+	-
		5	+	-	-	+
		6	-	+	-	+
		7	0	0	-	+
		8	+	-	-	+

BIPOLAR FULL STEP
PHASE SEQUENCING

STEP	A	B	C	D
1	GND	0	GND	0
2	0	GND	GND	0
3	0	GND	0	GND
4	GND	0	0	GND
5	GND	0	GND	0
6	0	GND	0	GND
7	0	GND	0	GND
8	GND	0	GND	0

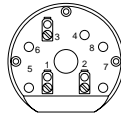
UNIPOLAR FULL STEP
PHASE SEQUENCING

NOTES:

1. 0 = OFF OR OPEN.
2. + = POSITIVE CURRENT FLOW.
3. - = NEGATIVE CURRENT FLOW.

Synchronous Motor Connections

Splashproof Construction = L or M
Terminal Board



TERMINAL NUMBER	LEAD COLOR
1	RED
2	WHT
3	BLACK

Regular Construction = R
Flying Leads

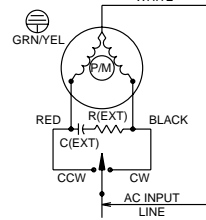
Motor Leads #22 AWG.
See schematic for hookup

System Construction = C
MS Connectors



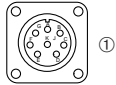
PIN	LEAD COLOR
A	BLK
B	WHT
C	RED
D	-----
E	GRN/YEL

Schematic Diagram All Constructions



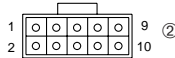
Note:
MIL spec standard circular connector MS3102R14S-5P.
Suggested mating connector MS3106F14S-5S

NEMA 34 & NEMA 42 Encoder Options



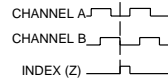
ENCODER CONNECTOR

PIN	FUNCTION
A	CHANNEL A
B	CHANNEL A̅
C	CHANNEL B
D	CHANNEL B̅
E	CHANNEL Z
F	CHANNEL Z̅
G	+ 5 VDC
H	5 VDC RTN



PIN	FUNCTION
1	N/C
2	+5V
3	GROUND
4	N/C
5	A̅
6	A
7	B̅
8	B
9	Z̅
10	Z

ENCODER OUTPUT
FOR CW DIRECTION OF ROTATION WHEN VIEWED FROM MOTOR DRIVE SHAFT END.
(COMPLEMENTS NOT SHOWN) MIN. EDGE SEPARATION 45°. INDEX GATED TO A AND B.



Notes:

- NEMA 34, NEMA 42 system construction with MS connector
- NEMA 34, regular construction only

MOTOR FEEDBACK CONNECTOR
CA3102E20-7P-A206-F80-FO

MATING CONNECTOR NOT OFFERED
SUGGESTED MFR. PART NUMBERS
BERG P/N 65846-010
MOLEX P/N 22-55-2102

SUGGESTED MATING CONNECTOR	
PAC SCI P.N.	CANNON P.N.
CZ00008	MS3106A20-7S-621

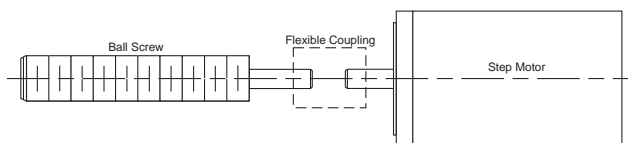
Installing the motor

1. Mounting

- Mount the motor tightly against a metal surface with good thermal conductivity, such as aluminum or steel.
- Secure the motor firmly using hexagonal socket screws and nuts or an equivalent method.

2. Alignment of the load

- When connecting the load to the shaft, assure that the longitudinal axes of both load and shaft are aligned. Use of a flexible coupling or similar device is recommended.



- When machining the motor shaft, or connecting it to a pulley or other device, do not subject to shaft to a thrust load, overhanging load or shock.

CAUTION

- Do not disassemble the motor, drop it or subject it to shock
 - Disassembly results in a considerable reduction in motor performance. Dropping it or subjecting it to shock may cause internal damage. Any of the above conditions may void the warranty.
- Do not subject the motor to any of the following conditions:
 - Locations where strong vibrations or shock occur
 - Dusty locations (unless IP65)
 - Locations where water, oil or other liquids are likely to come in contact with the motor (unless IP65)
 - Locations where the ambient temperature is outside the permissible temperature range of -20°C (-4°F) to +40°C (+104°F)

- Temperature rise - The temperature of the motors' winding should not exceed +130°C (+266°F). Note that operating the motor with a constant-current driver can lead to a sharp temperature rise under certain drive conditions.

